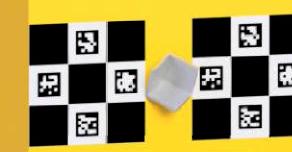




Outboard Mirror Unit (OMU)





Optimast-SCI: Structurally Connected Interferometry Enabled by In-Space Robotic Manufacturing and Assembly Gerard T. van Belle¹, Simon Patané², Daniel Riley², Max Fagin², Noah Paul-Gin², Jack Schomer², Mike Snyder² ¹Lowell Observatory, Flagstaff AZ; ²Made in Space, Moffett Field CA

Avionics

Basic Optimast-SCI Parameters

Two-element interferometer

2x10m booms from 2 ESAMM units

Baselines selectable from 1 to 20m by running booms in & out

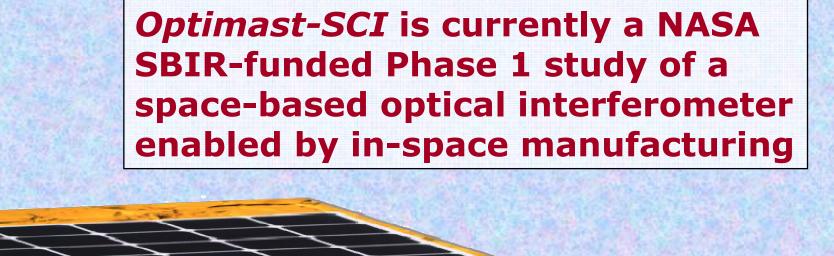
Resolution: 4.1 ms

Spacecraft coherence time: 10sec
Sensitivity: m_V ≤ 12
Out-performs all ground facilities

Two 2" collecting apertures
Bandpass: 0.4 - 1.0µm

Orbit: non-LEO, nominally Earth-Sun L2 • Thermally quiet

SpacecraftWeight: 100 kg



Cutaway view of the Optimast-SCI design. The bottom level is the additive manufacturing ESAMM units. The lower middle level is the optics bay; the upper middle top level is the avionics bay, under the feedstock container on top.





Manufactured Boom

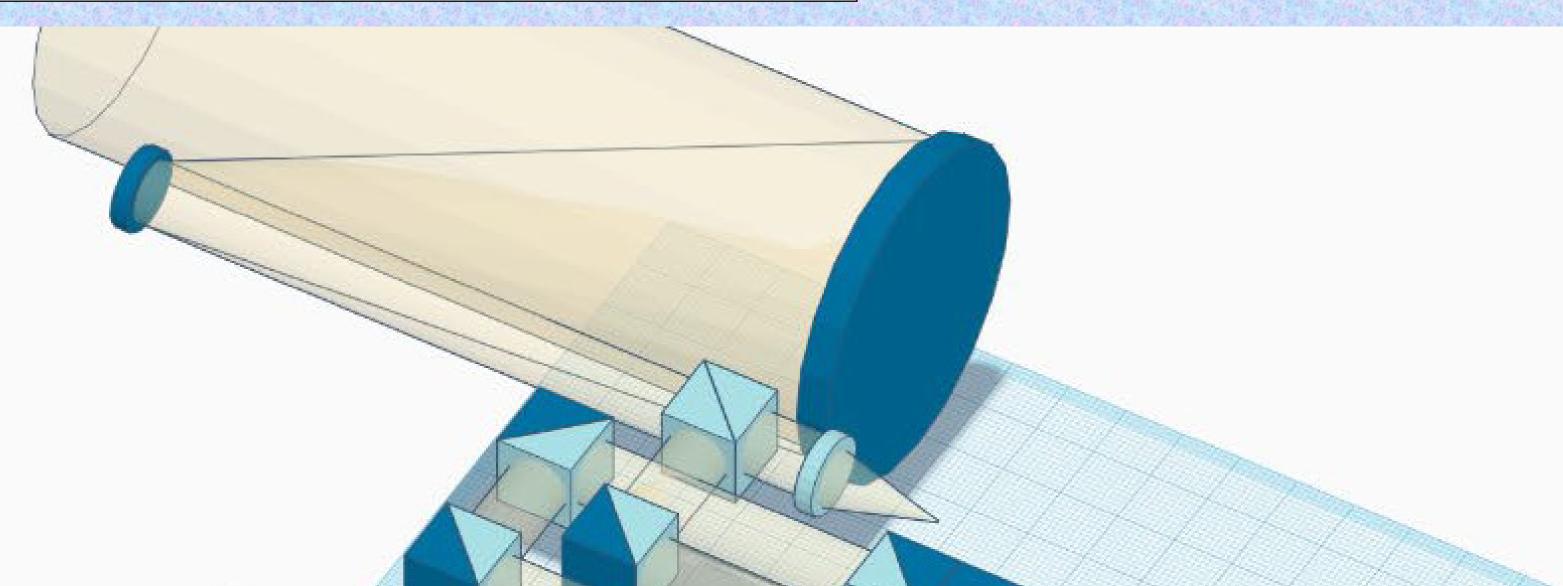
Solar panel

(backside)

Manufactured Booms versus Free-Fliers

Booms are superior to free fliers

- One spacecraft versus three
- No consumables for pointing
- Outboard units are significantly simpler than freefliers
- Short booms: single structure from a mechanical perspective
- Long booms (>100m): akin to tethers; outboard unit control is 2 DOF, not 6 DOF (as for free-flier)
 Long boom case could be treated as simplified
- Long boom case could be treated as simplified free-flier demo
- Failure modes are more failsafe / recoverable



Extended Structure Additive Manufacturing Machine (ESAMM, 2 on-board Optimast-SCI)

Feedstock

Container

Why Additive Manufacturing in Space?

Optics

Weight savings

• Structures do not have to be hardened for launch

Volume savings

Structures to not need to fit within launch shroud
No complex 'origami' deployment mechanism





Made In Space Flight Units for Zero-G 3D Printing

Flown Units
Technology Demonstrator 3D Printer
Launched 2014 to ISS, demonstrated fused deposition modeling process in a microgravity environment
Additive Manufacturing Facility
Launched 2016, permanent manufacturing facility now aboard ISS
Commercially available ISS print service
Current materials: ABS, Green PE, PEI/PC
MIS Fiber Optics

Launched 2017 to ISS

• Successfully pulled ZBLAN in microgravity

Flight-Qualified

Increased packing efficiency

It is the logical progression of:

- *Delivery* of telescopes to space (HST) *Assembly* of telescopes in space (JWST) *Manufacturing* of telescopes in space
 Allowing to achieve the:
- largest
- most sensitive
- highest resolution telescopes
- at the lowest cost

ESAMM

Thermal-vac tested for flight: TRL 6
Guinness World Record for longest single 3D printed piece: 37 meter boom (print terminated when shop space limit reached)



External view of the spacecraft layout

ESAMM Print Samples

Acknowledgements: This work has been supported by the NASA SBIR program, the Lowell Observatory, and Made In Space.



At the Heart of *Optimast-SCI*: A Michelson Combiner



