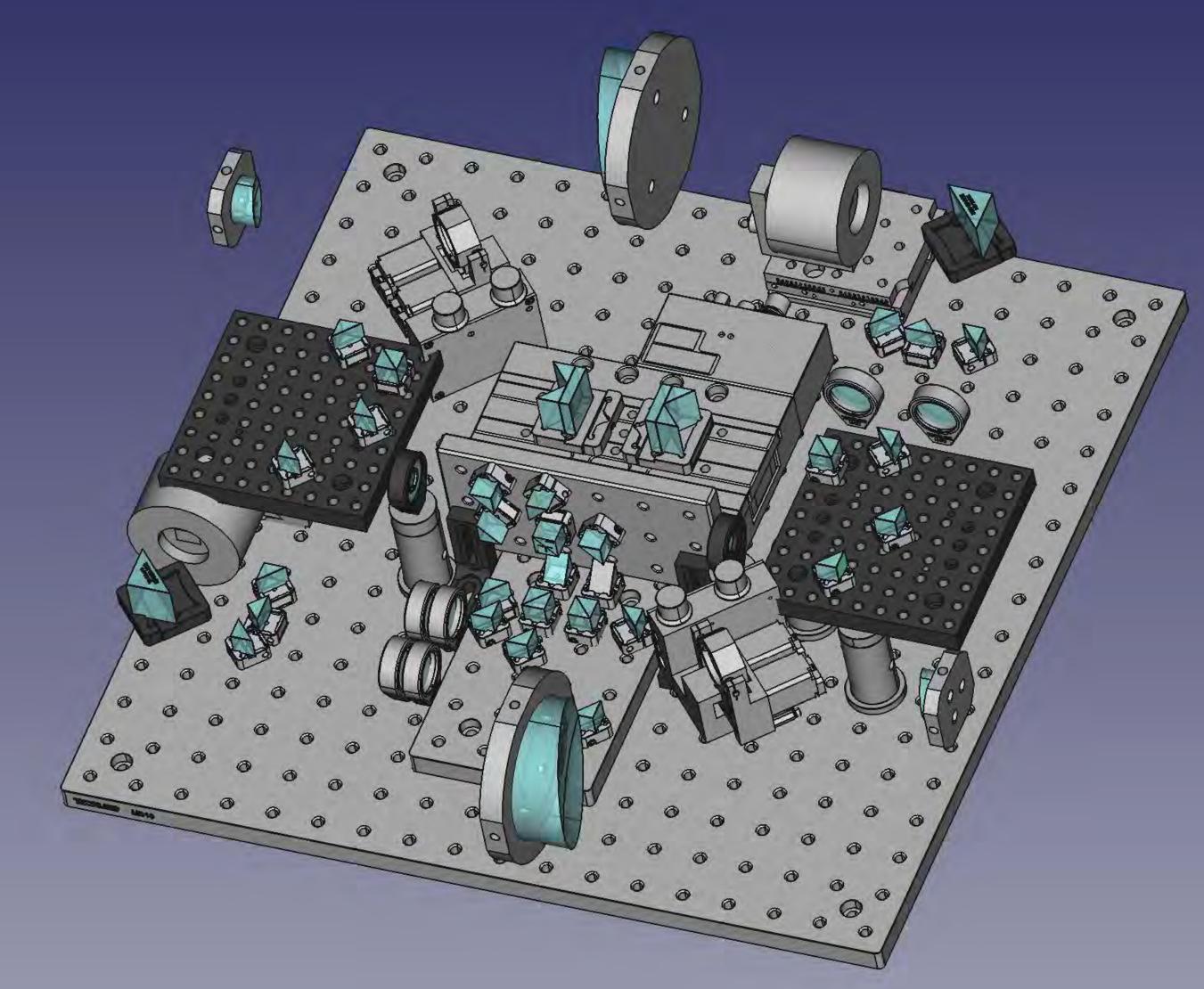


# **Optimast-SCI Technology:** Precision In-Space Manufacturing for **Structurally-Connected Interferometry**

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## **Basic Optimast-SCI Parameters**

# **Two-element interferometer**

- 2 booms, 6-25m from 2 ESAMM units
  - Baselines selectable from 1 to 50m by running booms in & out
- Resolution: 2 to 6 ms (Rayleigh limit, better with
- superresolution modes)
- Spacecraft coherence time: 10sec (minimum)
- Sensitivity:  $m_{\rm v} \leq 12 16$
- Out-performs all ground facilities by 2 6 magnitudes
- Two collecting apertures, each 2" 6" (depending on mission)
- Bandpass: 0.4 1.0µm

Precision tracking of outboard mirrors

**Feedstock Bay** 

## At the Heart of *Optimast-SCI*: A Simple Michelson Combiner

- Simple, pupil-plane combiner with ~0.1 micron tolerances (not nanometer or picometer)
- 75mm range delay line
- Static ABCD fringe tracking similar to PRIMA FSU (Sahlmann 2007) Modest spectral resolution (R~100)

**Optimast-SCI** is currently a NASA SBIR-funded Phase 2 study of a spacebased optical interferometer enabled by in-space manufacturing

SBIR Phase 2 Engineering demonstration units will be built this year for boom manufacturing, optics subsystems

• Enables optical interferometry without massive structures

**Orbit: non-LEO, nominally Earth-Sun L2** • Thermally quiet

**Spacecraft** • Mass: 300-400 kg

#### **Manufactured Booms versus Free-Fliers**

#### **Booms are superior to free fliers**

- One spacecraft versus three
- No consumables for pointing
- Outboard units are significantly simpler than free-fliers
- Short booms: single structure from a mechanical perspective
- Long booms (>100m): akin to tethers; outboard unit control is 2 DOF, not 6 DOF (as for freeflier)
- Long boom case could be treated as simplified free-flier demo
- Failure modes are more failsafe / recoverable



Extended Structure Additive Manufacturing Machine (ESAMM)

**Optics Bay** 





Outboard Mirror Unit (OMU)

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Manufactured Boom

## Why Additive Manufacturing in Space?

#### Weight savings

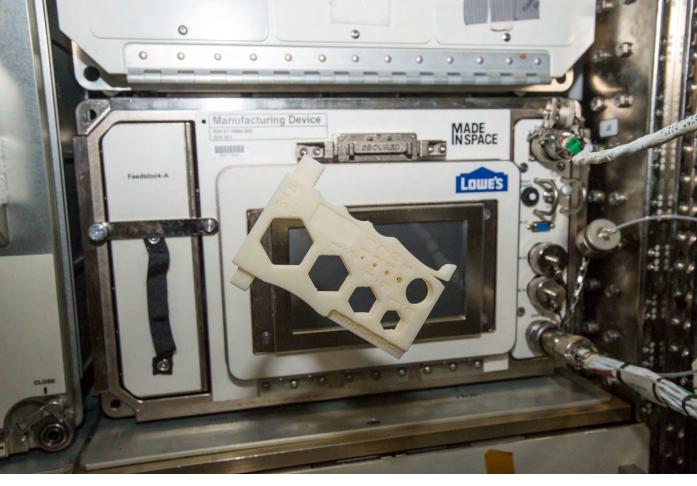
• Structures do not have to be hardened for launch

## Volume savings

• Structures to not need to fit within launch shroud • No complex 'origami' deployment mechanism

### It is the logical progression of:

• *Delivery* of telescopes to space (HST) • Assembly of telescopes in space (JWST) • *Manufacturing* of telescopes in space





## Made In Space Flight Units for Zero-G 3D Printing

#### Flown Units aboard ISS **Technology Demonstrator 3D Printer** (2014)

• Demonstrated fused deposition modeling process in a microgravity environment Additive Manufacturing Facility (2016) • Permanent commercial manufacturing facility • Current materials: ABS, Green PE, PEI/PC MIS Fiber Optics (2017) Successfully pulled ZBLAN in microgravity MIS Braskem Recycler (2019)

• Reuse of 3D objects into feedstock

#### Flight-Qualified: ESAMM

• Thermal-vac tested for flight: TRL 6 • Guinness World Record for longest single 3D printed piece: 37 meter boom (print









highest resolution telescopes



# terminated when shop space limit reached)



structures